



Dart Aerospace Ltd.
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D2648-3**Job Sheet 183347****Part No:** D2648-3**Job Qty:** 5 ea**Part Name:** Wearpad**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 9/17/18**Job Tracking No:****Due Date:** 9/28/18**Created By:** Michelle Gagnon-Donovan**Type:** Stock**Description:**

Note: DWG REV D IPP: E 02.09.18 Re-format; Incorporated D2648-1 KJ/RF IPP Rev:F Now on Waterjet 06-08-14 JLM

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	9/28/18	9/28/18	0.00	0.00	Start Up Waterjet		SC 18/09/18
100	Waterjet	5 pcs	9/28/18	9/28/18	0.00	0.33	Waterjet1		SC 18/09/18
120	QC	5 pcs	9/28/18	9/28/18	0.00	0.00	QC8		SEP 21 2018 68
140	Brake NC	5 pcs	9/28/18	9/28/18	0.05	0.11	Brake NC 1		88 9-89
150	Large Fab	5 pcs	9/28/18	9/28/18	0.00	0.66	Large Fab 6		JBL
160	QC	5 pcs	9/28/18	9/28/18	0.00	0.00	QC10		R
170	QC	5 pcs	9/28/18	9/28/18	0.00	0.00	QC5		GC
180	Powdercoat	5 pcs	9/28/18	9/28/18	0.00	0.05	Powdercoat3		BL 15-9-18
190	QC	5 pcs	9/28/18	9/28/18	0.00	0.00	QC3	IAS	SEP 28 2018 68
200	Packaging	5 pcs	9/28/18	9/28/18	0.00	0.00	Packaging3-1	6	SEP 28 2018 9-89
210	QC21-SA	5 Ea	9/28/18	9/28/18	0.00	0.00	QC21	89	DAS 21

Part Op 100 - 1-Cut as per Dwg D2648

Descriptions: 140 - 1-Form as per Dwg D2648 on CNC brake using Jigs DT 8261 and DT 8326.

150 - 1-Weld as per Dwg D2648 using Jig DT 8210

180 - START TIME: 7:50 AM

O.V.T: 3:20 PM FINISH: 8:20

M 18 370

OCT 02 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M1010S16GA	1010/1025 sheet 16GA	.3750 sf (.075 ea)	90-Start up Operation	4124 438

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M1010S16GA	0	77	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearpad	1.965Inches ± 0.010	1.975 1.955	1,968	
2	Wearpad	2.715Inches ± 0.010	2.725 2.705	2,72	
3	Wearpad	3.500Inches ± 0.010	3.510 3.490	3,504	
4	Wearpad	0.220Inches ± 0.010	0.230 0.210	0,222	
5	Wearpad	0.300Inches ± 0.010	0.310 0.290	0,304	
6	Wearpad	0.375Inches ± 0.010	0.385 0.365	0,375	Radius
7	Wearpad	0.128Inches ± 0.010	0.138 0.118	0,128	Radius

Plex 9/17/18 10:07 AM Dart.Gagnon.Michelle

Date: 09/21/18

Instructions: Various STC's

Exp Date:

Inspector:

Revision:

Serial No/Batch: S112551

Job No: 183347

Part: D2648-3



Container No: S112551

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